

Work Order ID 55577

January 22, 2010 7:16:12 AM

Page 1

Item ID: D500-572-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Bearpaw

Start Date: 1/22/10 Start Qty: 2.00



Cust Item ID:

Required Date: 1/25/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2435

Rev E1

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D500-572-011 CHG005

S.01.01.05

for MF 10/01/25

160

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10/01/22 (2)

170

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

S.01.01.05

(2)

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Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

180

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPPD500-572-011: Location:

MeV-A

1/14/10/26 (2)

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/27
MF 10-1-26

Picklist Print

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Page 1

Work Order ID: 55577

Parent Item: D500-572-011

Parent Item Name: Bearpaw

Start Date: 1/22/10

Required Date: 1/25/10

Comments: IPP Rev:C 04.02.17 Blank size changed KJ/JLM
 IPP Rev:D 07-01-02 Was K10007 JLM
 IPP Rev:E 08-01-09 Added Step 2 JLM Verified By:EC
 IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified By:EC

Start Qty: 2.00

Required Qty: 2.00

QS200-M44S 2Y

Purchased No

120

Each

19.0000

4.0000



Clamp

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

19

107035

3

113288

16

AN4-15A 8Y

Purchased No

170

Each

562.0000

16.0000



Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

562

113121

6

113538

400

113595

156

AN960JD416 8Y

Purchased No

170

Each

109.0000

16.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

109

112314

109

16941

0

MA61149 0.4630

Per QS7017

M113288

M113080

M113288

Rec'd 1/22/10

Picklist Print

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Work Order ID: 55577

Parent Item: D500-572-011

Parent Item Name: Bearpaw

Comments: IPP Rev:C 04.02.17 Blank size changed KJ/JLM:
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Start Date: 1/22/10

Required Date: 1/25/10

Start Qty: 2.00

Required Qty: 2.00

D2182B 1425' long Manufactured No 170 f 306.5240 3.3320



Rubber Cushion

5 measures

51010122

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 29.886

28042 7.33

30872 0.33

45405 22.226

Main Warehouse

ST410 276.638

52649 276.638

Manufactured No

170 Each

99.0000 16.0000

D2274 84



Radius Block

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST010 41

52644 41

Main Warehouse

ST10 58

54850 58

52649

54850

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Shop Packet Print

Page 2

Picklist Print

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Work Order ID: 55577

Parent Item: D500-572-011

Parent Item Name: Bearpaw

Start Date: 1/22/10

Required Date: 1/25/10

Comments: IPP Rev:C 04.02.17 Blank size changed. KJ/JLM
 IPP Rev:D 07-01-02 Was K10007 JLM
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 IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified By:EC

Start Qty: 2.00

Required Qty: 2.00

D2435 2X



Bearpaw, 206

Manufactured No 170 Each 12.0000 4.0000



Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 12

54981 2

55472 10

Manufactured No 170 Each 56.0000 8.0000



Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 56

46113 5

53221 51

Manufactured No 170 Each 690.0000 16.0000



Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST017 690

52745 690

D2438 4X



Clamp

D2529 8X



Washer

54981 2X
55472 2X

53221

52745

1/21/22 (2)

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Shop Packet Print

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Picklist Print

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Work Order ID: 55577



Parent Item: D500-572-011



Parent Item Name: Bearpaw

Start Date: 1/22/10

Required Date: 1/25/10

Comments: IPP Rev:C 04.02.17 Blank size changed KJ/JLM:
 IPP Rev:D 07-01-02 Was K10007 JLM
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 IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified By:EC

Start Qty: 2.00

Required Qty: 2.00

MS21042L4 8X

Purchased

No

170

Each

3,657.000

16.0000



Nut

PC 1/21/22 (2)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3657

102552

6

104248

6

110507

184

111827

2461

113422

1000

15924

0

7111827

5

32.3 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-572-011 Bearpaw Installation	8.5 lb 3.86 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	130 in 3.30 m	1105 in-lb 12.74 m-kg
D500-572-021 Narrow Bearpaw Installation	7.5 lb 3.41 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	130 in 3.30 m	975 in-lb 11.25 m-kg
D500-572-013 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	128 in 3.25 m	1459 in-lb 16.80 m-kg
D600-572-015 Bearpaw Installation	11.4 lb 5.17 kg	0.0 in 0.0 m	0.0 lb-kg 0.0 m-kg	122 in 3.10 m	1391 in-lb 16.03 m-kg

32.4 PARTS LIST

Qty D500 -572 -011	Qty D500 -572 -021	Qty D500 -572 -013	Qty D600 -572 -015	Part Number	Description
X				D500-572-011	BEARPAW INSTALLATION
	X			D500-572-021	NARROW BEARPAW INSTALLATION
		X		D500-572-013	BEARPAW INSTALLATION
			X	D600-572-015	BEARPAW INSTALLATION
2				D2435	BEARPAW
	2			D2671	BEARPAW
		2		D2995	BEARPAW
			2	D2996	BEARPAW
4	4	4		D2182B050	RUBBER CUSHION
			4	D2182B060	RUBBER CUSHION
8	8	8	8	D2274	RADIUS BLOCK
4	4	4		D2438	CLAMP
			4	D2519	CLAMP
8	8	8	8	D2529	WASHER
		8	8	AN4-13A	BOLT
8	8			AN4-15A	BOLT
8	8	8	8	AN960JD416	WASHER
8	8	8	8	MS21042L4	NUT (OR MS21042-4)
2	2			QS200M44S	CLAMP
			4	QS100M24S	CLAMP

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